



Welding Consumables Annual Re- Approval Certificate

Date	Office
15 December 2023	Shanghai

This certificate is issued to
TIEN TAI ELECTRODE (KUNSHAN) CO., LTD.

The undermentioned welding consumables supplied by the company named above have been approved for a further year ending 30 November 2024 with the grading shown.

Trade Name	Section	Grading
Manual and Gravity Electrodes:		
TL-508	3	DXVuO BF 3Ym H15 NA
TNM-9	3	DXVuO BF 9Nim H5
Gas Shielded Metal Arc Welding		
Flux-Cored Wire/Gas Shield		
TM-70C/CO2	5	DX BF 3YS H10 NA
TM-70C/CO2	5	DX BF 3YM H10 NA
TWE-711/CO2	5	DXVuO BF 3YS H5 NA
TWE-711/CO2	5	DXVu BF 3YM H5 NA
TWE-711 Ni/CO2	5	DXVuO BF 4YS H10 NA
TWE-712/CO2	5	DXVuO BF 3YS H5 NA
TWE-712/CO2	5	DXVu BF 3YM H5 NA
TWE-81K2/CO2	5	DXVuO BF 5Y46S H5 NA
TWE-81K2C/CO2		DXVuO BF 5Y40S H5 NA
Solid Wire/Gas Shield		
TM-56/CO2	5	DXVuO BF 3YS H15
Solid Wire/Gas Shield(GTAW)		
TIG-50/Ar	5	DXVuO BF 3Ym H15 NA
Stainless Steel Consumables		
Flux-Cored Wire/Gas Shield		
TFW-308L/CO2	8	DXVuO BF 304L S CHEM NA
TFW-309L/CO2	8	DXVuO BF SS/CMn S CHEM NA
TFW-316L/CO2	8	DXVuO BF 316L S CHEM NA
FabCO 308LT1/CO2	8	DXVuO BF 304L S CHEM NA
FabCO 309LT1/CO2	8	DXVuO BF SS/CMn S CHEM NA
FabCO 316LT1/CO2	8	DXVuO BF 316L S CHEM NA
FabCO 308LT1/80%Ar+20%CO2	8	DXVuO BF 304L S CHEM NA
FabCO 309LT1/80%Ar+20%CO2	8	DXVuO BF SS/CMn S CHEM NA
FabCO 316LT1/80%Ar+20%CO2	8	DXVuO BF 316L S CHEM NA
TFW-2209/CO2	8	DXVuO BF S 31803 S CHE20
Manual and Gravity Electrodes:		
TS-308L	8	DXVuO BF 304L m CHEM NA

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